

Work Order ID 79851***79851***

Page 1

Monday, February 06, 2012 10:59:35 AM

Item ID: D2942

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Window

Start Date: 2/6/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/6/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *MF*Date: *12-02-06* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2942

Rev C

100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2942 clean & wrap in plastic.

Sh
12/02/06

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

*5 n 12/16**(X)*

120

Identify as per dwg & Stock Location:

5209

0.00

120

Packaging

Memo

0.00

Packaging

(X) SP 12-02-06

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N900040100

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Start Date: 2/6/2012 Start Qty: 1.00 ***1***

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Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MLJ 12/02/06 *[Signature]*
ME
12-02-06

Picklist Print

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Page 1

Work Order ID: 79851

Parent Item: D2942

Parent Item Name: Replacement Window

Start Date: 2/6/2012

Required Date: 2/6/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP D01.06.05New processEC
IPP E Thermoform in house 07.03.07 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126 Seal		Manufactured	No			100	f	563.7858	5.625	5.625			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST405		563.78579							
				57106		4							
				68336		59.78579				5.625 ft.			
				76094		500							
D2956 Window Frame		Manufactured	No			100	Each	2.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST213		2							
				66565		2				1			
D2958 Window		Manufactured	No			100	Each	7.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST208		7							
				66494		1				1			
				66566		6							

DL
12/02/06

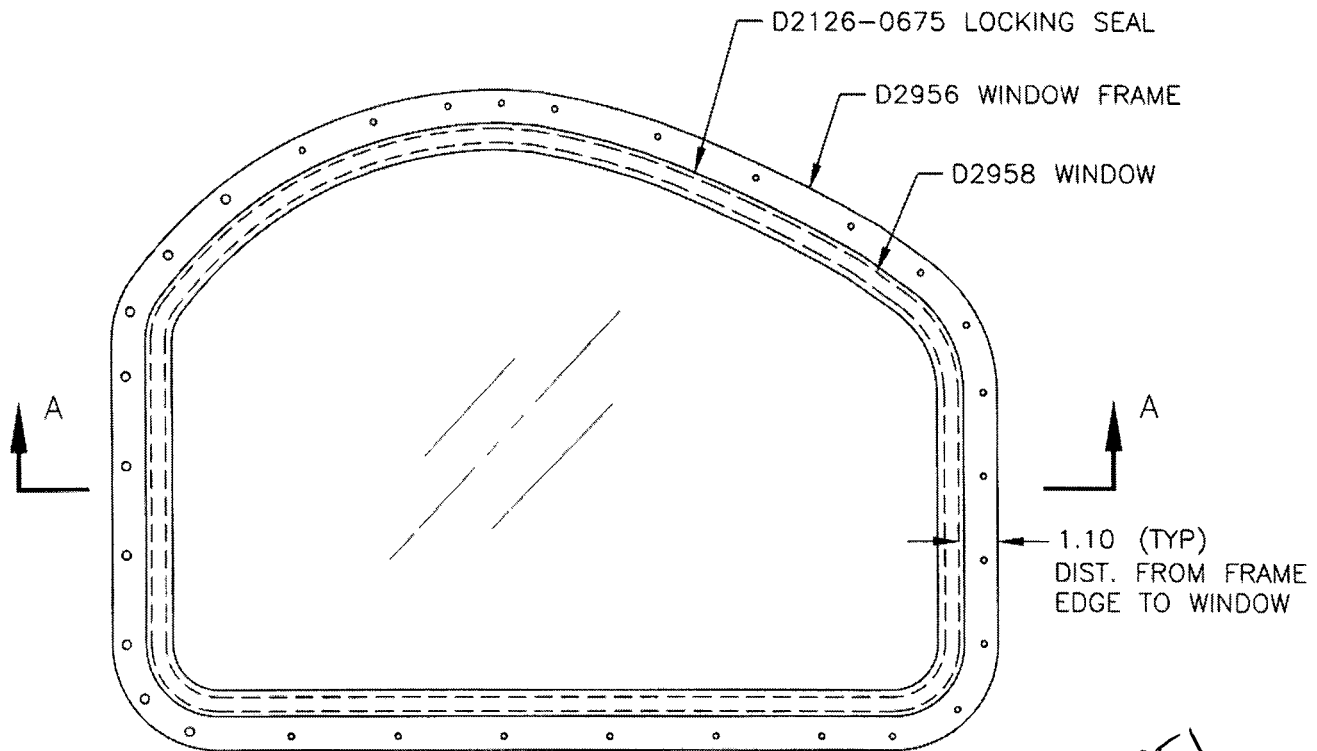
DL
12/02/06

DL
12/02/06

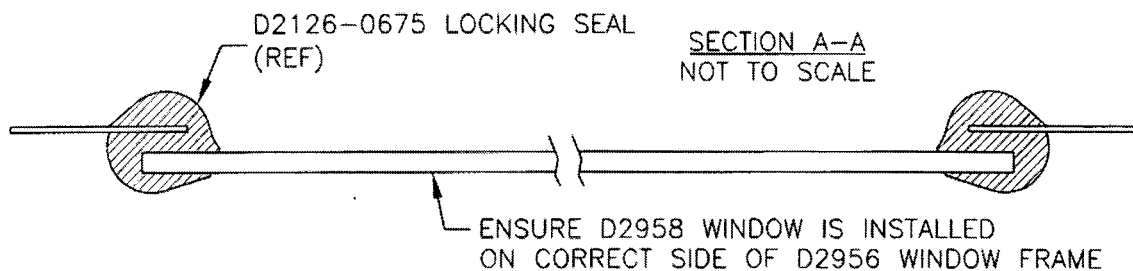


DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2942	REV. C SHEET 1 OF 1
DATE 01.05.31		TITLE REPLACEMENT WINDOW	SCALE 1:5
A	00.01.20	NEW ISSUE	
B	00.02.23	CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)	
C	01.05.31	WINDOW NOW INSTALLED WITH SEAL	

RELEASED
01-06-05 [Signature]



79851



NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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